



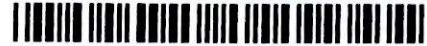
Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

U/R

D145-1069-041
Job Sheet 203291

Accounting Job RD19-1069-01



Part No: D145-1069-041

Job Qty: 1 pcs

Part Name: Replacement LH Heavy Duty Wearplates (EC145)



Part Weight: 0 lbs

Status: New *MBL*

Priority: Medium

Job Created: 11/14/19

Job Tracking No:

Due Date: 12/2/19

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: Under review Rev A IPP Rev. A 19.11.14 New issue DP Verify DD

Ship Via:

POSITIVE RECALL

EFFECTIVE 19/11/19 AUTH *MBL*

RELEASED 9 DATE 19-11-2019
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		12/2/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		<i>Oscar</i>
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S237053



Part: D145 - 1069 - 041

Job No: 203291

Serial No/Batch: S237053

Revision: U/R Rev A

Inspector:

Exp Date:

Instructions:

Plex 11/15/19 9:19 AM Dart.lajeunesse.marie

120 QC 4	1 pcs	12/2/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/2/19	0.00 0.00	QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
135 DC - 1 - B4B	1 pcs	12/2/19	0.00 0.00	Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
140 QC 21 - FG	1 pcs	12/2/19	0.00 0.00	Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
140 QC 21 - FG	1 pcs	12/2/19	0.00 0.00	Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
140 QC 21 - FG	1 pcs	12/2/19	0.00 0.00	Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

DAS
78
9-89
DEC 10 2019



DAS
9
9-89

19-12-06

[Handwritten signature]

DAS
21
9-89

DEC 10 2019

DAS
21
9-89

DEC 10 2019

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D145-1069-041

Location: _____

135 - (Document Control) Photocopy blue file and create labels as per PPP D135-1070-041 chg 001**140** - QC21 (QC21- Final Inspection - Work Order Release)

013257

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4012-1	Cushion	5 pcs (5 ea) ✓	110-Packaging 1 - Pick Kit	S157948 ✓
D5735-041	FWD Wearplate Assembly, LH	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S236235 ✓
D5735-043	MID Wearplate Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S236154 ✓
D5735-045	AFT Wearplate Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S236259 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4012-1	5	405	0
	D5735-041	1	0	0
	D5735-043	1	0	0
	D5735-045	1	0	0

Part Specifications

Specifications could not be found.

Plex 11/15/19 9:19 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					